

TIG 400 AC/DC



Features:

- Latest IGBT Multi Process Inverter Power Source
- Digital Volt / Amp Display
- VRD Safety Device
- Trolley Mounted
- Generator Friendly
- Easy Set Up & Operation

Functions:

- MMA
- TIG AC/DC HF/LIFT
- 2T/4T
- Pre/Post Flow Gas Adjustment
- Up/Down Slope Adjustment
- AC Frequency Control
- AC Balance Control
- Start & End Current Adjustment
- Pulse Function
- Pulse Frequency Control
- Hot Start
- Arc Force
- Job Save Function



Package includes:

- TIG 400 AC/DC Inverter Power Source
- Parker SGT18FX-12 TIG Welding Torch
- Earth Return Lead & Clamp
- Gas Hose
- Water Cooler
- Foot Pedal

Options:

- MMA Lead



TECHNICAL SPECIFICATIONS	
Input Voltage	3P-400 (+ - 15%) 50/60Hz
Input Current	25 (A)
Current Range	10-400 (A)
Duty Cycle @ 40°C	400A @ 60%
Efficiency (%)	85
Power Factor @ 100%	0.93
Protection / Insulation Class	IP23/H
Cooling	Fan
Dimensions (mm)	685 X 295 X 560
Weight (Kg)	40
Conforms to	 EN IEC 60974-1: 2022 + A11: 2022 EN IEC 60974-10: 2021
Conforms to	 BS EN IEC 60974-1: 2022 + A11: 2022 BS EN IEC 60974-10: 2021

*See warranty form for terms and conditions